

# BISON DESIGNS

RELENTLESS INNOVATION & CREATIVITY™  
MADE WITH PRIDE IN LONGMONT, COLORADO



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# LEATHER

HANDCRAFTED IN LONGMONT, COLORADO USA



PICTURED: 30MM ASPEN & 38MM BOX CANYON



Brown w/ Dark Antique Bronze buckle



Black w/ Antique Silver buckle



Cognac w/ Dark Antique Bronze buckle



Black w/ Matte Black buckle

## BOX CANYON™

- Square lines, dark tones
- 100% Genuine distressed leather with two-tone pull up
- Matte finish Zinc buckles
- Buckle is sewn in with double accent stitching
- Handcrafted in Longmont, CO USA
- Sizing: Fitted, even sizes 30"- 44"



Brown w/ Dark Antique Bronze buckle



Black w/ Antique Silver buckle



Cognac w/ Dark Antique Bronze buckle



Black w/ Matte Black buckle

## BOX CANYON™ COMFORT

- 100% Genuine distressed leather with two-tone pull up
- Matte finish Zinc buckles
- Buckle is sewn with double accent stitching to a durable piece of elastic
- Elastic insert adds stretch for everyday comfortable wear
- Sizing: Fitted, even sizes 30"-44"



## SHACKLETON™

- Tanned for years of rugged wear
- 100% Genuine Leather
- Buckle is sewn in with double accent stitching
- Available in 38mm and 32mm leather styles: Black available with Antique Silver buckle, Brown available with Solid Brass buckle
- Handcrafted in Longmont, CO USA
- Sizing: Fitted, even sizes 30"-44"



## BISON STANDARD™

- Full grain water buffalo leather
- Center bar buckle with Antique Silver finish is sewn in with single accent stitching
- Available in 38mm and 30mm leather styles: Black & Brown
- Handcrafted in Longmont, CO USA
- 30 Sizing: Fitted, even sizes 28"-44"
- 38 Sizing: Fitted, even sizes 30"-44"



## DURANGO CORDED™

- Heavy duty cord sew lines for added strength
- Buckle sewn in with double accent stitching
- Buckle available in an Antique Nickel finish
- Available in 38mm leather styles: Black & Brown
- Handcrafted in Longmont, CO USA
- Sizing: Fitted, even sizes 30"-44"





### CAST AWAY™

- Fisherman's favorite buckle
- Solid brass Chicago screws
- Solid brass buckle with an Antique Silver finish
- Available in 38mm Brown leather
- Handcrafted in Longmont, CO USA
- Sizing: Fitted, even sizes 30"-44"



### ROUGH CUT™

- Rugged top grain cowhide
- Solid brass Chicago screws allow for buckle changes
- Available in 38mm leather styles: Black available with Antique Silver buckle, Brown available with Solid Brass buckle
- Handcrafted in Longmont, CO USA
- Sizing: Fitted, even sizes 30"-44"



### RAWHIDE™

- 100% Genuine North American cowhide
- Antique Silver buckle is sewn in with double accent stitching
- Available in 38mm Golden Hillbilly leather
- Handcrafted in Longmont, CO USA
- Sizing: Fitted, even sizes 30"- 44"



### REVERSIBLE

- 2 Belts In One
- Available in 38mm leather styles
- Reversible Black to Brown
- Available in Antique Silver Buckle
- Handcrafted in Longmont, CO USA
- Sizing: Fitted, even sizes 30"- 44"



### ASPEN

- Curved and softer profile buckle
- Accented keeper loop design
- 100% Genuine leather with two-tone pull-up
- Supple leather is tanned for comfort
- Available in 30mm wide water buffalo leather in Brown and Black
- Buckle in casted zinc with antique finish
- Sizing: Small 32"- 36", Medium 36"- 40", Large 40"- 44", X-Large 44" - 48"



### BROOKIES LEATHER

- Designed for the fishing enthusiast
- Classic leather belt enhanced with engraved trout images
- Available in 38mm wide water buffalo leather in Brown
- Buckle in Antique Silver finish
- Sizing: Fitted, even sizes 30" - 42"



# ELASTIC

COMFORTABLE BELTS THAT MOVE WITH YOU



PICTURED: 38MM SUBTLE ELASTIC D-RING IN BLACK



### KEY LOCK™

- Upgrade your active lifestyle pant belt
- Low profile Delrin buckle
- Perfect sport belt that moves with you
- Belt beneath a belt (i.e. hip packs and backpacks)
- Airport friendly
- Available in 38mm Black, Brown, Olive or Tobacco Elastic Webbing
- Sizing: Medium 38", Large 42", X-Large 46"



### X-LITE

- Ease of movement with secure holding
- Ultra light weight side release buckle
- Heavy Duty Comfort Elastic
- Airport Friendly
- Tip Finished with stitched nylon web for a clean finish
- Available in 38mm Black, Brown, Olive or Tobacco Elastic Webbing
- Sizing: Medium 38", Large 42", X-Large 46"



### SUBTLE ELASTIC D-RING

- 6063 Aircraft Aluminum Buckle
- Featherweight, low profile
- Buckle available in Black or Gunmetal finish
- Super secure no slip D-ring system
- Engravable D-Rings for custom logos
- Available in 38mm Black, Brown, Olive or Tobacco Elastic Webbing
- Sizing: Medium 38", Large 42", X-Large 46"



### SWITCH STITCH

- Reversible elastic webbing belt, no stitching!
- European high quality elastic webbing
- Airport friendly nylon buckle with great holding power
- Elastic comfort with strong and flexible weave
- 35mm Reversible patterns
- Sizing: Medium 38", Large 42", X-Large 46"



# CASUAL

COMFORTABLE STYLES FOR EVERYDAY WEAR



PICTURED: 38MM MANZO IN VINEYARD & 38MM CRESCENT IN TRAILDUST



## MANZO™

- 38mm wide belt
- Thin, casual and stylish ribbon belt
- Anodized Aluminum buckle
- Lightweight and low profile
- RIBBON SERIES: 2 belts in 1, rich ribbon appliqué patterns reverse to solid webbing
- Available in 38mm lattice solids and 38mm & 30mm reversible patterns
- Sizing: Small 34", Medium 38", Large 42"



## GRIDIRON™

- Modern metal buckle with Hybrid Steel and Zinc components
- Streamlined appearance with hidden cam for infinite sizing
- Available in selected 38mm Premium Solid webbing for a softer fashion look and fit
- Sizing: Medium 38", Large 42", X-Large 46"



## WEEKENDER™

- High strength Aircraft Aluminum V-Ring buckle
- Finished with distressed leather tab and tip
- Aluminum buckle available in Black or Gunmetal finish
- Available in 38mm selected pontoon webbing with brown leather tips
- Sizing: Small 34", Medium 38", Large 42", X-Large 46"



## REC D™ WITH LEATHER

- Distressed leather tabs add rugged styling
- Antique Silver D-rings are sewn to leather tab with a box style stitch pattern
- Available in 38mm selected patterns and solids
- Sizing: Medium 38", Large 42"



## PONTOON LEATHER™

- Town or country styling
- Solid Brass buckle with a Matte Nickel finish
- Distressed leather tabs offset 38mm webbing
- Available in 38mm Brown leather paired with selected patterns and solids
- Sizing: Fitted, even sizes 28"-44"



## TAP CAP™

- The function of a bottle opener paired with the fashion of a Millennium buckle
- Bottle opener Aircraft Aluminum buckle available in a Matte Gunmetal finish
- Engravable buckle for custom logos
- Available in 38mm and 30mm patterns and solids
- Sizing: Medium 38", Large 42"
- Patent: D622,178



## CRESCENT™

- Sleek and smooth Aircraft Aluminum buckle
- Great for laser engraving custom logos
- Buckle available in Black or Matte Gunmetal finish
- Available in 38mm patterns and solids
- Sizing: Medium 38", Large 42"



## STEALTH™

- Anodized Aircraft Aluminum buckle available in Black or Matte Gunmetal finish
- Multiple flat facets allow for optimal engraving space for custom logos
- Available in 38mm and 30mm patterns and solids
- Sizing: Medium 38", Large 42"



## SUBTLE CINCH™

- 6063 Aircraft Aluminum buckle
- Featherweight, low profile buckle
- Buckle available in Black or Matte Gunmetal finish
- Engravable D-Rings for custom logos
- Super secure with non-slip holding power
- Available in 38mm and 30mm selected solids
- Sizing: Medium 38", Large 42"



## MILLENNIUM™

- Professional looking Aircraft Aluminum buckle while showing your passion for climbing
- Buckle available in Black or Matte Gunmetal finish
- Engravable buckle for custom logos
- Available in 30mm patterns and solids
- Sizing: Medium 38", Large 42"



## PURE TREK™

- Aircraft Aluminum buckle available in Black or Matte Gunmetal finish
- Uniquely styled asymmetrical shape
- Pull tab designed for ease of loading
- Engravable buckle for custom logos
- Available in 30mm patterns and solids
- Sizing: Medium 38", Large 42"






**CRESCENT™ MONEY BELT**

- Travel securely in style
- Stash your cash safely in 30" x 1.5" concealed zipper pouch
- Aircraft Aluminum buckle available in Black or Matte Gunmetal finish
- Engravable buckle for custom logos
- Available in 38mm selected patterns and solids
- Sizing: Medium 38", Large 42"



**LAST CHANCE™ DELTA MONEY BELT**

- High strength Aircraft Aluminum D-Ring buckle
- Stash your cash safely in 30" x 1.5" concealed zipper pouch
- Available in Black and Gunmetal finish
- Engravable buckle for custom logos
- Available in 38mm selected patterns and solids
- Sizing: Medium 38", Large 42", X-Large 46"
- Patent: D816,545




**T-LOCK™ MONEY BELT**

- Stash your cash safely in a concealed zipper pouch
- 30mm concealed pouch: 28" x 1.25"
- 38mm concealed pouch 30" x 1.5"
- Delrin cam buckle won't set off metal detectors
- Engravable buckle for custom logos
- Available in 38mm selected solids and 30mm selected patterns and solids
- Sizing 30mm: Medium 38", Large 42"
- Sizing 38mm: Medium 38", Large 42", X-Large 46"



**ELLIPTAGON™**

- Delrin Tri-glide buckle
- Lightweight and durable
- Airport friendly
- Available in 38mm and 30mm patterns and solids
- Sizing: Medium 38", Large 42"



**T-LOCK™**

- Simple, rugged and easily adjustable
- Delrin cam buckle
- Airport friendly
- Engravable buckle for custom logos
- Available in 38mm selected solids and 30mm selected solids and patterns
- Sizing 30mm: Medium 38", Large 42"
- Sizing 38mm: Medium 38", Large 42", X-Large 46", 2X-Large 50", 3X-Large 54"



**KEY LOCK™**

- Low profile Delrin buckle
- Perfect sport belt that moves with you
- Belt beneath a belt (i.e. hip packs and backpacks)
- Airport friendly
- Available in 38mm solids and 38mm solid Elastic Webbing
- Sizing: Medium 38", Large 42"



**CARBONATOR™**

- Buckle woven in 100% Carbon Fiber
- Stronger than steel, lighter than aluminum
- Hottest in material; coolest in fashion
- Airport friendly
- Available in 30mm patterns and solids
- Sizing: Medium 38", Large 42"
- Patent D586,259



**ELLIPSE™**

- Elliptical, Delrin Tri-glide buckle
- A sport belt with style
- Airport friendly
- Available 25mm patterns and stripes
- Sizing: Medium 38", Large 42"



**SLIDER™**

- Delrin Tri-glide buckle
- Airport friendly
- Available 25mm patterns and stripes
- Sizing: Medium 38", Large 42"



PICTURED- 30MM ELLIPTAGON IN YUCATAN

AIRPORT FRIENDLY

NON-METALLIC BUCKLES HELP YOU MOVE QUICKLY THROUGH SECURITY CHECKPOINTS





# LAST CHANCE

INSPIRED BY SMOKE JUMPERS, FIREFIGHTERS AND HELI-RAPPELLERS

PICTURED: 38MM LAST CHANCE™ HEAVY DUTY

LAST CHANCE™ HEAVY DUTY COLLECTION  
DOUBLE PLY WEBBING REINFORCED WITH 12 FEET OF SEWING  
WITH A VELCRO CLOSURE



## LAST CHANCE™ HEAVY DUTY

- High strength Aircraft Aluminum V-Ring buckle
- Two layers of nylon webbing reinforced with 12 feet of sewing
- Finished with a Velcro closure for a non-slip hold
- Sturdy structure to carry a wide range of accessories
- Buckle available in Black or Gunmetal
- Engravable buckle for custom logos
- Available in 38mm selected solids
- Sizing: Small 32"-36", Medium 36"-40", Large 40"-44", X-Large 46"-50"

LAST CHANCE™ MID DUTY COLLECTION  
SINGLE PLY WEBBING WITH A VELCRO CLOSURE



## LAST CHANCE™ MID DUTY

- High strength Aircraft Aluminum V-Ring buckle
- Single ply nylon webbing
- Finished with a Velcro closure for a non-slip hold
- Buckle available in Black or Gunmetal
- Engravable buckle for custom logos
- Available in 38mm selected solids
- Sizing: Small 32"-36", Medium 36"-40", Large 40"-44", X-Large 46"-50"

LAST CHANCE™ LIGHT DUTY COLLECTION  
SINGLE PLY WEBBING, "DOUBLE BACK" TO LOCK INTO PLACE



## LAST CHANCE™ LIGHT DUTY

- High strength Aircraft Aluminum V-Ring buckle
- Single ply webbing
- Double back to lock into place
- Buckle available in Black or Gunmetal
- Engravable buckle for custom logos
- Available in 38mm selected patterns and solids
- Sizing: Medium 38", Large 42", X-Large 46", 2X-Large 50", 3X-Large 54"



## LAST CHANCE™ DELTA LIGHT DUTY

- High strength Aircraft Aluminum D-Ring buckle
- Double back to lock into place
- Single ply webbing
- Buckle available in Black or Gunmetal
- Engravable buckle for custom logos
- Available in 38mm selected patterns and solids
- Sizing: Medium 38", Large 42", X-Large 46"
- Patent #: D816,545S





**TWO TONE - LAST CHANCE™**

- High strength Aircraft Aluminum V- Ring buckle
- Double back to lock into place
- Buckle available with an anodized Cobalt Blue or Burnt Orange center cinch bar
- Single ply nylon webbing
- Engravable Buckle for custom logos
- Available in 38mm solid black webbing
- Sizing: Medium 38", Large 42", X-Large 46"



**BTB FALCON™**

- 7075 Aircraft Aluminum with two point release system
- Pull cinch adjustability with a clipped tip for operator ease
- Constructed with a Double-W sew pattern
- Available in 38mm selected solids
- Sizing: Medium 38", Large 42", X-Large 46"



**BTB EAGLE™**

- Austria Alpin™ Cobra buckle with heavy duty features
- Machined from 7075 structural aluminum, 2 cam release system
- Constructed with a Double-W sew pattern
- Clipped tip for operator ease
- Black Matte finish
- Available in 38mm selected solids
- Sizing: Medium 38", Large 42", X-Large 46"



**BTB HEAVY DUTY HAWK™**

- Austria Alpin™ Cobra buckle with heavy duty features
- Machined from 7075 structural aluminum, 2 cam release system
- Pull cinch adjustability
- Black Matte finish
- Double layer 38mm nylon webbing
- Available in 38mm selected solids
- Sizing: Small 32"-36", Medium 36"-40", Large 40"-44", X-Large 46"-50"



**LOPRO™ HEAVY DUTY**

- Side squeeze buckle, adjustable and high strength; requires two prong release
- Double ply nylon webbing reinforced with 12 feet of sewing
- Finished with a Velcro closure for a non slip hold
- Built with stainless steel and aluminum
- Buckle available in Matte Gray and Black combination
- Available in 38mm selected solids
- Sizing: Small 32"-36", Medium 36"-40", Large 40"-44", X-Large 46"-50"



**LOPRO™**

- Side squeeze buckle, adjustable and high strength; requires two prong release
- Unmatched low profile buckle
- Built with stainless steel and aluminum
- Buckle available in Matte Gray and Black combination
- Available in 38mm and 30mm selected solids
- Sizing: Medium 38", Large 42", X-Large 46"



**BIWAY™**

- Zinc die cast buckle with an antique Matte Gunmetal finish
- Adjustable from both left and right sides
- No sew attachment allows custom sizing
- Available in 38mm selected solids
- Sizing: Medium 38", Large 42", X-Large 46"



**G-MAN™**

- Hook Style Buckle
- Hyper strong, Aircraft Aluminum
- Industrial Holding Power
- Adjustable Tuck Behind Tail - Secure with Velcro
- Set Your Size and You Are Done
- Engravable buckle for custom logos
- Sizing: Small 32"-36", Medium 36"-40", Large 40"-44", X-Large 46"-50"



**BDB - BISON DUTY BELT™**

- Aluminum buckle
- Adjustable "loop back" anchor point allows the wearer to change the webbing ends on both the front and back side
- Superior friction; anti-fray tip
- Engravable buckle for custom logos
- Available in 44mm ribbed surface webbing
- Sizing: Medium 38", Large 42", X-Large 46"



**KOOL TOOL®**

- 16 technical wearable tools
- Field repair made easy
- CR-13 Steel buckle with a Stonewash finish
- Double back to lock in place
- Available in 38mm Corrugated Black
- Sizing: Medium 38", Large 42", X-Large 46"
- Patent: D737,173



PICTURED: BTB HEAVY DUTY HAWK IN COYOTE

TECHNICAL  
COMFORTABLE, DURABLE AND RELIABLE WORKWEAR STYLES





# RE-ROPE™

FROM GYMS, TO BINS, TO RETAIL



## RECYCLE+UPCYCLE+REUSE+REDUCE

Bison Re-Ropes™ are a collection of renewed and wearable climbing ropes and accessories. They were either Recycled, Upcycled or Reused retired climbing ropes. This program joins the outdoor enthusiasts that support sustainability within the climbing community.

Bison Re-Ropes™ require a lot of work to return to the retail market for a renewed life. The Re-Rope™ process has many steps:

1. Re-Ropes™ are collected from gyms, rope braiding factories, or individuals
2. They are bundled and washed with environmentally friendly soap
3. Re-Ropes™ are cut to length for belts and accessories
4. The ropes are de-cored. Core strands are recycled into reusable plastic pellets.
5. The sheath is heat pressed at 200psi and 350°F.
6. Sheaths are zig-zag sewn into flat layers ready for belt buckles and clips.

### RE-ROPE™ 3 STRAND 38MM



- Made with dynamic and static rope sheath
- Made of nylon and polyester yarn
- Sewn with 3 strands of sheath
- Available with 38mm Stealth or Tap Cap buckle
- Available in 38mm width
- Sizing: Small 34", Medium 38", Large 42"
- Re-Rope™ products are Made in the USA

### RE-ROPE™ 2 STRAND 30MM



- Made with dynamic and static rope sheath
- Made of nylon and polyester yarn
- Sewn with 2 strands of sheath
- Available with 30mm Millennium or Elliptagon buckle
- Available in 30mm width
- Sizing: Small 34", Medium 38", Large 42"
- Re-Rope™ products are Made in the USA

### RE-ROPE™ 1 STRAND CHALK BAG BELT



- Made with dynamic and static rope sheath
- Made of nylon and polyester yarn
- Sewn with 1 strand of sheath
- Adjustable low profile side squeeze buckle
- Available in 10mm width
- Sizing: Small 34", Medium 38", Large 42"
- Re-Rope™ products are Made in the USA

### RE-ROPE™ 2 STRAND DOG COLLAR



- Made with dynamic and static rope sheath
- Made of nylon and polyester yarn
- Sewn with 2 strands of sheath
- Contoured side squeeze buckle for greater strength and durability
- Sizing: 10"-16", 15"-24", 20"-32"
- Re-Rope™ products are Made in the USA

### RE-ROPE™ 1 STRAND DOG LEAD



- Made with dynamic and static rope sheath
- Made of nylon and polyester yarn
- Sewn with 1 strand of sheath
- Powder coated steel swivel clip
- Sizing: 6ft
- Re-Rope™ products are Made in the USA

### RE-ROPE™ ACCESSORIES

- Made with dynamic and static rope sheath
- Made of nylon and polyester yarn
- Sewn with one, two or three strands of sheath
- Assorted clips and bottle openers made of recyclable aluminum
- Re-Ropes™ are Made in the USA



RE-ROPE™ - KEY FOB LANYARD W/ SPLIT RING



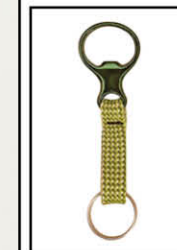
RE-ROPE™ - MEDIUM LANYARD



RE-ROPE™ - LARGE LANYARD



RE-ROPE™ - KNO



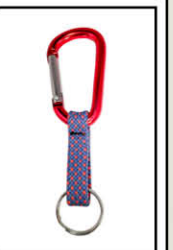
RE-ROPE™ - BEER RELAY



RE-ROPE™ - COMMON HOOK



RE-ROPE™ - AIR HOOK



RE-ROPE™ - 8CM STANDARD





# CHALK

100% NATURAL MAGNESIUM CARBONATE  
NO ARTIFICIAL FILLERS OR ADDITIVES

PICTURED: COMPETITION CHALK™

PARACORD AND OTHER SURVIVAL ACCESSORIES

# SURVIVAL

PICTURED: SIDE RELEASE COBRA BRACELET

Note: When buying paracord bracelets they will not stretch over time. Bracelets that get wet can shrink.

## PARACORD BRACELET SIZING

Youth: Max 7" Wrist | Small: Max 8" Wrist | Medium: Max 9" Wrist | Large: Max 10" Wrist



### MINI- BISON CHALK BALL®

- 2oz. finely ground competition chalk
- Fits small chalk bags
- Exclusive mesh dispenses ideal amount
- Enhances grip, prevents spills, lasts 5x longer
- Minimizes dust for clean walls and clear gym air



### BUCKET OF BALLS

- Ginger jar filled with (13) Mini - Bison Chalk Balls®
- Perfect for gyms
- Refillable 6 packs are available
- 100% natural magnesium carbonate with no artificial fillers or additives



### STANDARD- BISON CHALK BALL®

- 3oz. finely ground competition chalk
- Fits larger bags for extended routes
- Exclusive mesh dispenses perfect amount
- Enhances grip, prevents spills, lasts 5x longer
- Minimizes dust for clean walls and clear gym air



### COMPETITION CHALK™

- Convenient and reusable
- Improves grip for climbing, gymnastics and weight lifting
- Keep hands dry for a no slip grip
- No artificial fillers or additives
- Baked at 400° for maximum absorbency
- Available in a 1 quart pouch, ½ gallon jug, 1 gallon jug and 2 gallon bucket



### REBALL™- BISON CHALK BALL®

- 2oz. refillable chalk ball
- Very fine competition chalk
- Enhances grip, prevents spills
- Cord lock closure for convenience
- Minimizes dust for clean walls and air
- Exclusive white mesh design



### CLIMBING TAPE

- 100% cotton
- Zinc oxide adhesive
- Tape is 1" wide
- 15 yard roll



### MEGA- BISON CHALK BALL®

- 2oz. ultra-dry chunky chalk
- Ideal for bouldering and crossfit
- Enhances grip, prevents spills, lasts 5x longer
- Great for communal chalk bags
- Minimizes dust for clean walls and clear gym air



### ULTRA LIGHT CHALK BELT

- Light weight ¾" webbing
- Adjustable low profile side squeeze buckle
- 40" inches
- Available in black and assorted patterns



### BACKCOUNTRY

- Basic tools to survive
- 11ft. of 550 paracord
- Complete with 10 tools
- Available in Black or Orange
- Patent: D684,445



### FLINT & KNIFE

- Adjustable, one size fits all
- 1" flint fire starter toggle
- Stainless steel hidden knife with unique 1" blade
- Sharpe Eye™ knife inside 15-17ft. of 550 paracord
- Available in Black



### ZIPPER PULL W/CLIP

- Available in Cobra Braid
- Ideal for duffel's, coats, car keys
- 4-6ft of 550 paracord
- Available in assorted colors



### XSTREAM

- A fisherman's favorite key fob complete with 16 tools
- 12ft. of 550 paracord
- Patent: D684,445
- Available in Black or Orange



### WHISTLE

- Be prepared with a whistle
- Cobra braid
- Side release buckle with built in whistle
- 8-11ft. of 550 paracord
- Sizing: S, M, L
- Available in Black



### MONKEY FIST - ZIPPER PULL

- Sold as a 2 piece pack
- 3in. of 550 paracord
- Available in color assortments: Earth Tone and Camo



### CLASSIC

- Complete with 5 tools
- 4ft. of 550 paracord
- All wrapped in a compact take anywhere zipper pull
- Patent: D684,445
- Available in Black or Orange



### GLOW IN THE DARK

- Reversible; popular low profile buckle
- 7-10ft. of 550 paracord
- Available in White Glow Paracord
- Sizing: Youth, S, M, L



### STANDARD KEY RING

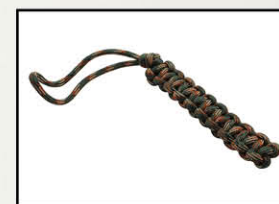
- Available in Cobra, Round & Square Braids
- 4-6ft. of 550 paracord
- Available in assorted colors



Patent D691,910

### SIDE RELEASE COBRA

- Reversible; popular low profile buckle
- 7-10ft. of 550 paracord
- Available in color assortments: Black, Earth Tone, Sun Tone, Camo
- Sizing: Youth, S, M, L



### KNIFE LANYARD

- Cobra braid grip
- Remove retrieve, quick draw
- 4-6ft. of 550 paracord
- Available in color assortments: Earth Tone, Sun Tone, Camo



### BOOT LACES

- 10 times stronger than common laces
- (2) 3ft. laces of 550 paracord
- Available in Black, Tan and Dark Olive



Patent D772,521 & D697,447

### CONTOUR TOGGLE COBRA

- Adjustable fit, one size fits all
- Contoured rubber toggle for safe release
- 7-10ft. of 550 paracord
- Available in color assortments: Black, Earth Tone, Sun Tone, Camo



### LANYARD

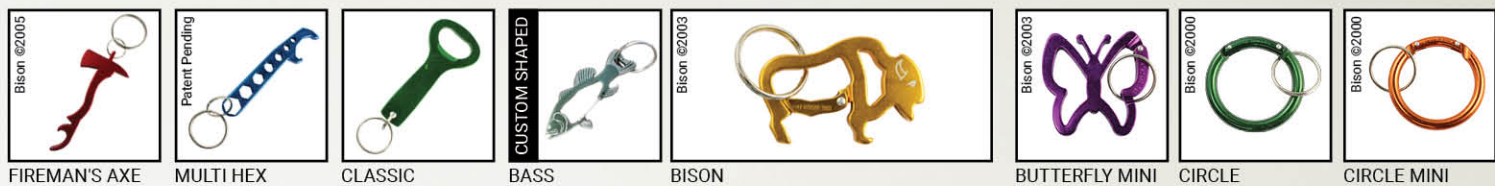
- Cobra style braid
- Breakaway closure
- Swivel eye hook
- 6ft. of 550 paracord
- Available in color assortments: Earth Tone and Sun Tone



### CLIP CLEAT

- Versatile tie-down solution
- Secure cargo for camping, moving, etc.
- 10ft. of 4mm cord
- Supports up to 120lb.

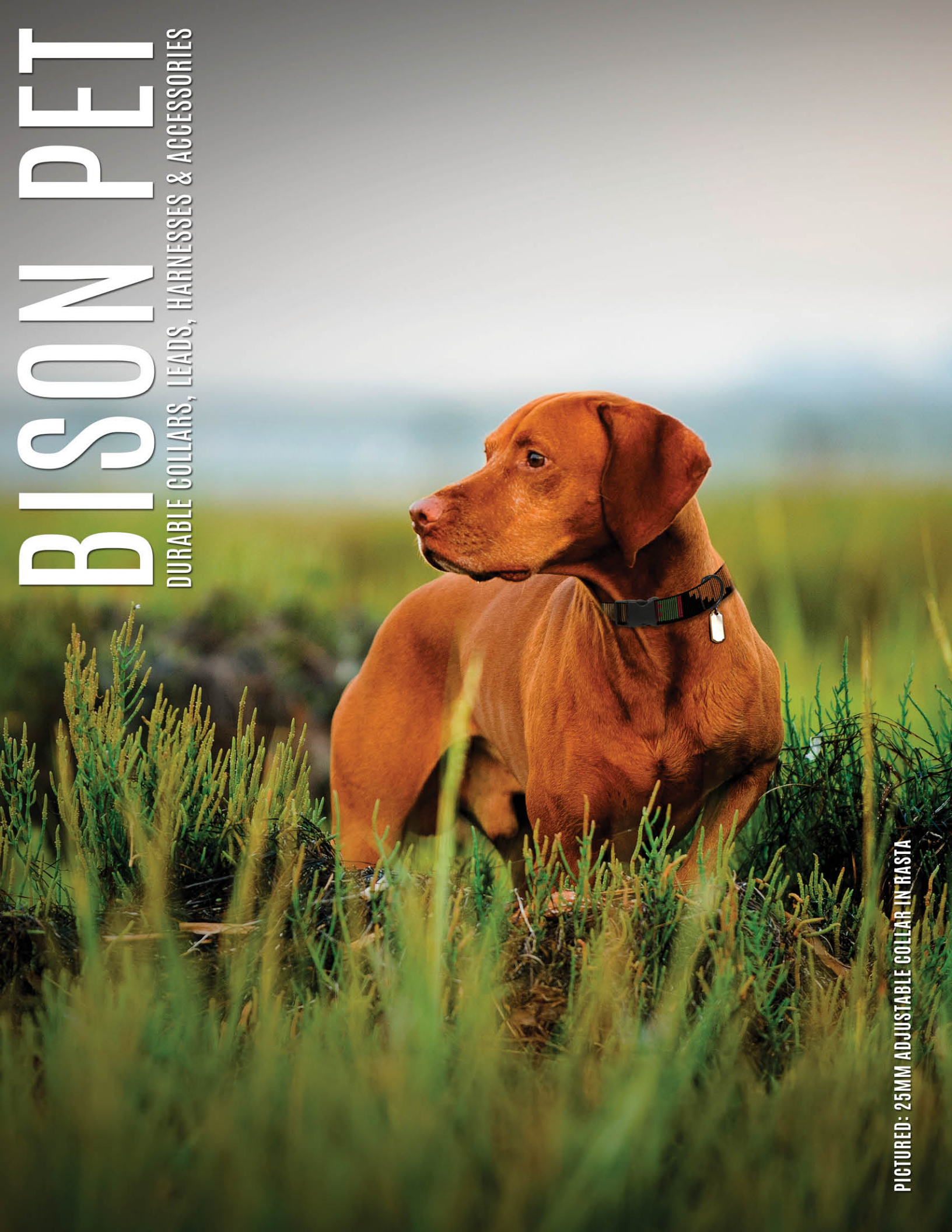






# BISON PET

DURABLE COLLARS, LEADS, HARNESES & ACCESSORIES



PICTURED: 25MM ADJUSTABLE COLLAR IN RASTA



### ADJUSTABLE COLLAR

- Contoured side squeeze buckle for greater strength and durability
- Also available in selected ribbon fashion appliqué patterns
- High quality jacquard webbing
- Solids and stripes also available in 1/2" width (Silver Hardware)
- Sizes:
  - 1/2": 6"-9", 8"-13", 10"-15" (Solids and Stripes Only)
  - 3/4": 8"-13", 10"-15", 12"-20"
  - 1": 10"-16", 15"-24", 20"-32"



### SLIP COLLAR

- Training slip collar
- High quality jacquard web, martingale style slip collar made for comfort and control
- Designed for on leash training only
- Sizes:
  - 3/4": 6"-12", 10"-16"
  - 1": 14"-20", 18"-28"



### HARNESS

- Roman style harness made of high quality jacquard webbing
- Side release buckle
- Sizes are measured by the pet's chest circumference
- Sizes:
  - 1": 16"-26", 20"-34", 32"-40"



### FASHION ADJUSTABLE COLLAR

- Available in 38mm selected solids and patterns
- Contoured side squeeze buckle for greater strength and durability
- Sizes:
  - 1 1/2": 10"-16", 15"-24", 20"-32"



### 30MM ADJUSTABLE COLLAR

- Contoured side squeeze buckle for greater strength and durability
- High quality jacquard webbing
- Available in 30mm Colorado patterns
- Sizes: 1 1/4": 15"-24", 20"-32"



### LEAD

- High quality jacquard web with 8" handle
- 42 stitch bar-tack sewing for added strength and durability
- Powder coated steel swivel clip
- Also available in selected fashion ribbon patterns (3/4" & 1" only)
- Sizes:
  - 1/2", 3/4", 1": 4ft. and 6ft.
  - 1 1/4": 6ft. only



### STRETCH CONTROL LEAD

- High quality jacquard web with soft stretch handle made for comfort and control
- Stretch handle absorbs the shock of dog's pull
- Powder coated steel swivel clip
- Sizes:
  - 1": 4ft. and 6ft.



### MOUNTAIN CLIP LEAD

- High quality jacquard web with 8" handle
- Climbers style for strength while providing trouble-free attachment and quick release
- Available in selected 1" patterns
- Sizes:
  - 1": 6ft.



### SURVIVAL DOG LEAD

- Lead and collar in one
- Compact braid folds to fit easily into your pocket
- Natural stretch provides comfort in your hand
- 6 foot leash unties for 36 feet of 550 para-cord (2 - 18ft. strands)
- Available in 5 Color Assortments
- Also Available in Black Reflective Dog Lead



### FOLD-A-BOWL™

- Lightweight bowl folds inside itself for easy storage
- Clip attachment for belt, collar or backpack
- Size: 1 liter



### MESS-A-ROUND™

- Our most popular travel bowl
- Constructed from waterproof material with signature BISON® webbing around rim
- Reinforced opening to prevent spills
- Sizes 1 and 2 liter



# A BISON® PRIVATE LABEL PROGRAM MAKES THE DIFFERENCE

Build brand recognition and loyalty with your own line of products.

Phone: (800) 536-2476 | Email: [sales@bisondesigns.com](mailto:sales@bisondesigns.com)



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Design your own custom buckle or engrave your logo on a current inline buckle.



## CUSTOM WEBBING

Custom logo or concept created into a jacquard webbing or ribbon pattern.



## CUSTOM HANG TAGS

Branded hang tags available to match your concept. Available with co-branding or 100% custom.



## CUSTOM LABELS

Branded patches, sew in tags, price tags and UPC tag options available to match your concept.



We put your logo or design on our products!  
Belt Buckles • Hang Tags • Sew In Tags • Custom Webbing • Rack Headers  
Want something 100% custom? We do that too!  
*\*There are quantity requirements depending on the custom option chosen.*

# OFFICIALLY LICENSED PRODUCTS

★ SCOUTING AMERICA ★



Officially licensed product for Scouting America ®

- Custom belts and accessories
- Bison has been manufacturing customized webbing for Scouting America for more than two decades
- We have developed a program that allows camps to have webbing made with their logos for as little as 500 yards, or chose from one of our in-line belts.
- Laser engraving is available on selected Bison buckles - add your camp logo!
- Check out our wide assortment of engravable carabiners and key accessories.
- Designed, cut, and sewn in the USA!
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